

V O L V O



Volvo Electric Compact Wheel Loaders 4.5 - 5.4 t

L25 ELECTRIC

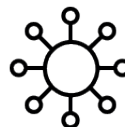
Volvo Construction Equipment

L25 ELECTRIC



Uptime you can count on

- Work a full day – Operating time calculator available (contact your dealer)
- Make the most of every charge: fully electric driveline with energy recovery function and auto-shutoff function
- Choice of charging solutions | 0-100% in up to 2 hours
- 2-year free servicing, 2-year full machine warranty



Open up new opportunities

- Perfect fit for noise sensitive areas
- Ability to work out of standard hours
- Zero-tailpipe emissions: work indoors and in emission-restricted zones

Electrifying performance



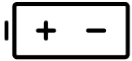
Proven performance

- High lifting and breakout forces, superior roll-back and dump angles for bucket applications
- 100% parallel movements, outstanding lifting height and forward visibility for fork applications
- Rigid planetary axles, with 100% mechanical differential locks on the front and rear axles, offer maximum traction and minimal tire wear
- Articulating-oscillating center joint provides the best off-road capability and stability



30% less maintenance

- Maintenance-free electric motors, featuring auto shutoff to save wear
- Fully electric driveline reduces hydraulic oil need by half
- Easy ground level access to lubrication and maintenance points



The best battery technology

- Lithium-Ion 48V battery – 40kWh
- On-board charging done via Type 2 automotive standard inlet
- Comes with 6kW on-board charger and necessary charging cable, plug and adapters
- Fast charging possibilities
- Can be charged at any State Of Charge (SOC)
- Theft protected fixed battery
- Designed to deliver up to 2500 full charge cycles



A new level of operator comfort

- Low vibration, low noise levels, no exhaust fumes
- Wide 3-point cab access
- Best all-round visibility
- Intuitive interface, Electro-hydraulic controls
- Electric parking brake with hill hold functionality
- Programmable cab heater (Option)



Work anything, anywhere

- Perfect fit for confined and narrow spaces
- Wide range of Volvo Attachments
- Attachment bracket with integrated third hydraulic function
- Customizable work modes including traction force, joystick and accelerator pedal sensitivity
- Maximum speed of 20km/h

Explore the machine in our walkaround video



Volvo L25 Electric in detail

Electrical System

Battery type	Lithium-ion	
Battery Voltage	V	48
Battery capacity	kWh	40
	Ah	750
Indicative runtime	hours	Up to 8

On board charging time (0-100%):

230 VAC, 6A	hours	~29
230 VAC, 8A	hours	~22
230 VAC, 10A	hours	~17
230 VAC, 13A	hours	~13
120 VAC, 15A	hours	~23
400 VAC, 16A (CEE)	hours	~6
230 VAC, 16A (caravan adapter)	hours	~10
240 VAC, 40A	hours	~6

Off board fast charging time (0-100%):

400 VAC, 16A / 9.6kW	hours	~3.5
400 VAC, 32A / 17.3kW	hours	~2

Auxiliary Battery

Type	AGM	
Voltage	V	12
Capacity	Ah	50

Electrical Motor

Driveline Motor type	Induction motor	
Driveline Motor power (net)	kW	22
Working Hydraulics Motor type	Permanent magnet synchronous motor	
Working Hydraulics Motor power (net)	kW	14

Linkage

L25 Electric P-Kinematics

The parallel linkage system offers 100% parallel lift with the loading fork. The linkage system and the attachment bracket are designed for an excellent visibility to the front attachment, fork tines and fork tines end. The Volvo Attachment Bracket P (parallel) is equipped with long guide pins and an additional sealing ring for protection against dust and mud.

Linkage system	P	
Lift cylinders		1
Tilt cylinders		1
Lift time (loaded)	s	6
Lowering time (empty)	s	4
Dump time	s	2.5

L25 Electric Z-Kinematics

Z-bar linkage providing high breakout force to the bucket and also parallel movement to the fork frame thanks to Volvo's specific kinematics.

Linkage system	Z	
Lift cylinders		2
Tilt cylinders		1
Lift time (loaded)	s	6
Lowering time (empty)	s	4
Dump time	s	1.5

Wheels and tires

Size	335/80 R18
Rim	11 x 18

Brake system

Central wet disc brake, hydraulic activated service brake and SAHR (spring applied hydraulically released) parking brake



Hydraulic System

Thermal controlled oil circuit with integrated cooling system. Electric-Hydraulic control valve: double acting control valve with three spool system. Flow independent and fully controllable via joystick

Working pressure max	MPa	23
Flow	l/min	55
3rd Hydraulic circuit pressure max	MPa	17.5
3rd Hydraulic circuit flow	l/min	55

Drivetrain

Angle of oscillation	± °	10
Oscillation at wheel, max.	mm	240
Track	mm	1 410

Travel speed, forward/reverse

1st gear	km/h	8
2nd gear	km/h	20

Steering System

Hydrostatic steering. Central articulating-oscillating joint. Gear pump with priority valve

Steering cylinders		1
Working pressure	MPa	19
Maximum flow	l/min	55
Max articulation	± °	38

Service Refill

Hydraulic tank	l	40.5
Transmission oil	l	0.6
Front axle oil	l	5.4
Rear axle oil	l	5.5

Cab

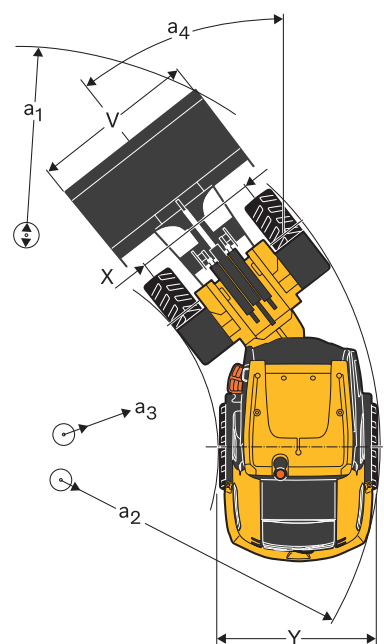
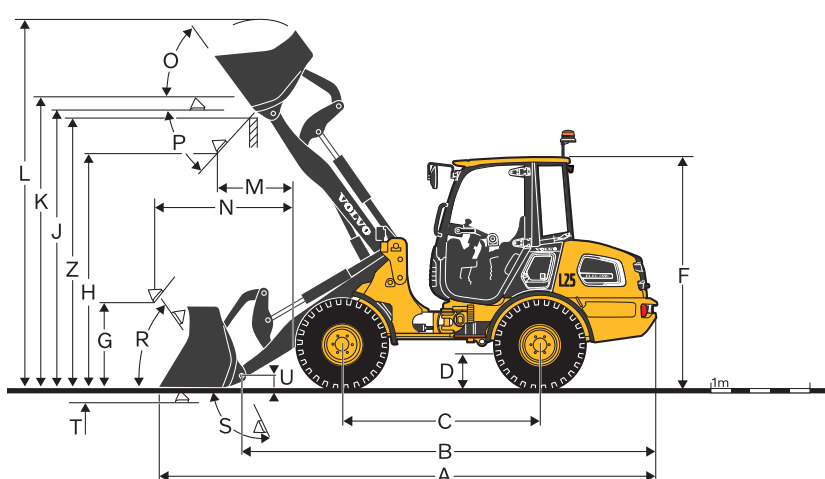
Instrumentation: All important information is located in the operator's field of vision.

Sound Level

Sound level in cab according to ISO 6396		
L _{pA}	dB	72
Sound level in cab, without cab fan		
L _{pA}	dB	59.6
External sound level according to ISO 6395 and EU Noise Directive 2000/14/EC		
L _{WA}	dB	89
External sound level		
L _{WA}	dB	86.3



Specifications



Bucket type		General Purpose		Light Material	4 in 1
L25 Electric with P-Kinematics and 335/80R18 tires					
Capacity heaped	m ³	0.9	1.0	1.2	0.8
Material density	kg/m ³	1 900	1 700	1 300	2 000
Static tipping load, straight (ISO 14397)	kg	3 850	3 800	3 600	3 650
Static tipping load, full turn 38° (ISO 14397)	kg	3 450	3 400	3 250	3 250
Hydraulic lifting capacity, max.	kN	41	41	40	39
Breakout force	kN	37	34	30	37
A Total length	mm	5 320	5 370	5 300	5 320
L Lift height, max.	mm	4 175	4 245	4 300	4 170
V Bucket width	mm	1 800	1 800	1 800	1 800
a ₁ Clearance circle	mm	8 540	8 575	8 550	8 535
T Digging depth	mm	45	45	40	70
H Dump height, 45°	mm	2 340	2 290	2 340	2 320
M Reach at max. height	mm	810	860	810	780
N Reach, max.	mm	1 640	1 690	1 640	1 610
Operating weight	kg	4 900	4 900	5 000	5 050

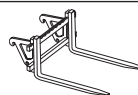
DIMENSIONS

L25 Electric with P-Kinematics and 335/80 R18 tyres

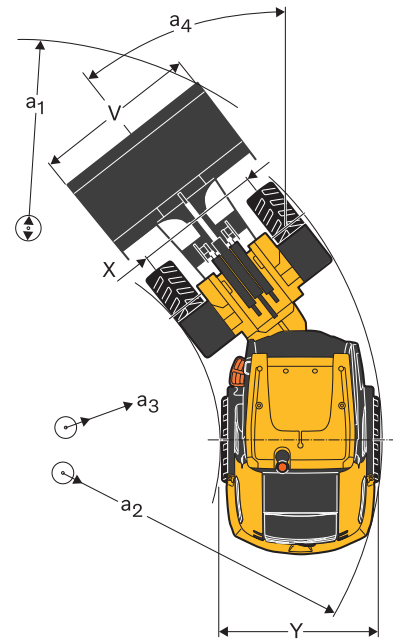
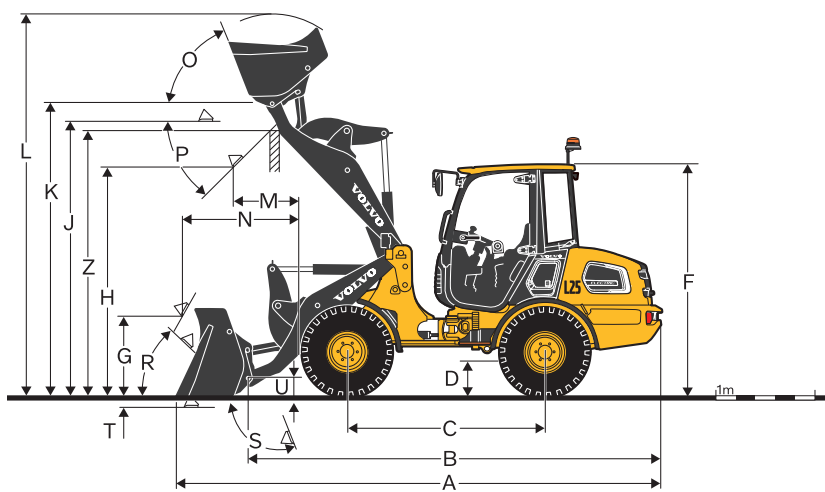
B	mm	4 280
C	mm	2 050
D	mm	290
F	mm	2 480
G	mm	690
J	mm	2 980
K	mm	3 140
O	°	56
P	°	45
R	°	56
S	°	65
U	mm	145
X	mm	1 410
Y	mm	1 740
Z	mm	2 905
a ₃	mm	2 100
a ₂	mm	3 890
a ₄	°	±38

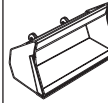
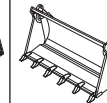
L25 Electric P-Kinematics

Data with loading fork
Centre of gravity 500 mm



Tipping load, full turn (ISO / DIS)	kg	2 625
Payload according to EN 474-3, 60/80%	kg	1 600 / 2100



Bucket type		General Purpose		Light Material	4 in 1
					
L25 Electric with Z-Kinematics and 335/80R18 tires					
Capacity heaped	m ³	0.9	1.0	1.2	0.8
Material density	kg/m ³	1 800	1 600	1 300	1 900
Static tipping load, straight (ISO 14397)	kg	3 750	3 700	3 600	3 450
Static tipping load, full turn 38° (ISO 14397)	kg	3 350	3 300	3 250	3 100
Hydraulic lifting capacity, max.	kN	55	54.2	52.8	51.5
Breakout force	kN	54.5	47.5	42	51.5
A Total length	mm	5 445	5 375	5 480	5 480
L Lift height, max.	mm	4 125	4 170	4 260	4 080
V Bucket width	mm	1 800	1 800	1 800	1 800
a ₁ Clearance circle	mm	8 875	8 780	8 840	8 895
T Digging depth	mm	100	100	100	105
H Dump height, 45°	mm	2 495	2 425	2 355	2 470
M Reach at max. height	mm	750	825	905	775
N Reach, max.	mm	1 525	1 600	1 675	1 545
Operating weight	kg	5 270	5 270	5 310	5 450

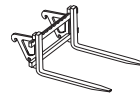
DIMENSIONS

L25 Electric with Z-Kinematics and 335/80 R18 tyres

B	mm	4 470
C	mm	2 125
D	mm	310
F	mm	2 480
G	mm	850
J	mm	2 970
K	mm	3 170
O	°	70
P	°	45
R	°	50
S	°	96
U	mm	200
X	mm	1 410
Y	mm	1 740
Z	mm	2 880
a ₃	mm	3 935
a ₂	mm	2 155
a ₄	°	±38

L25 Electric Z-Kinematics

Data with loading fork
Centre of gravity 500 mm



Tipping load, full turn (ISO / DIS)	kg	2 500
Payload according to EN 474-3, 60/80%	kg	1 500 / 2 000

Equipment

STANDARD EQUIPMENT
Drivetrain
Full electric drive
Operator-selected 100% differential locks in both axles
Electric parking brake with hill hold function
Maintenance free wet brake system
Electric / Electronic control system
Maintenance-free 48V battery - protected and embedded in the machine structure
6 Rack Battery System - 40kWh Gross Capacity
6 kW On-board charger with Type 2 socket
Standard charging cable with 3 plugs (domestic - white, CEE plug blue and red (for 230VAC 16A 1 phase)
Maintenance-free 12V auxiliary battery
High quality connectors
Protected battery cut-off switch
In-cab 12V power socket
Full LED lights - Travel light equipment (Main Head Lights, Parking-, Rear-, Brake-, Hazard warning lights and direction indicators)
Full LED lights - Working lights (2 front and 2 rear)
Hydraulic System
Gear-type pump
Electric-Hydraulic control valve three-spool system
3rd hydraulic circuit
Hydraulic couplings for 3rd hydraulic circuit
Flow share function
Instrumentation & controls
Single lever including 3rd function - Electroproportional
12 Volt accessories socket
Signal horn
Hazard warning switch
Jogwheel for menu navigation
5 inch multicolor display
Digital information on 5 inch display
Battery state of charge (SOC)
Operating hours
Differential locks
Battery charging
Indicators (left/right)
Main beam head lamp
Direction (forward/reverse)
Hydraulic oil temperature
Hydraulic oil filter
Parking brake
Jog-Dial for menu navigation and machine controls
Preset Work modes for different applications
Cruise control
Adjustable timer for cab heating
Safety
Rotating beacon (foldable)
Audible reverse alarm
Anti-theft system

STANDARD EQUIPMENT
Cab, Exterior
ROPS/FOPS-cab with flexible mountings
Adjustable steering column
DAB Radio preparation
Lockable door
All-round tinted safety glass
Windscreen wiper (front/rear)
Windscreen washer (front/rear)
Openable window on the right side
Door stops
External rear view mirrors (right/left)
4-way adjustable operator's seat
Orange seat belt
Sunvisor
Heater with air-filter and defroster (front/rear)
Cab ventilation
Storage box in cab
Working Equipment
Hydraulic P-Attachment bracket
7 pin electrical socket on boom (Sweeper preparation)
Bucket level indicator
Carriage Body
Fenders (front/rear)
Lockable engine hood
Towing device
Lifting eyes
Tying down eyes
Service and maintenance
Tool kit
Official approval
Quality: DIN/ISO 9001
Environment: DIN/ISO 14001
Safety: CE compliant acc. Machinery Directive 2006/42/EC and EN 474-series
ROPS ISO 3471
FOPS ISO 3449
Noise Emission Directive 2000/14/EC
EMC 2014/30/EC
Tipping load / Payload: ISO 14397-1
ECE R100 (approval of vehicles with regard to specific requirements for the electric power train)
Vehicle Homologation for public road traffic usage according German StVZO-Requirements

OPTIONAL EQUIPMENT

Electric / Electronic control system

Fast charging machine preparation with weather protected socket

Off Board Fast charger IP54 360A – 17.3kW Outdoor

Off Board Fast charger IP21 200A – 9.6kW Indoor

Off Board Fast charger IP21 360A – 17.3kW Indoor

Hydraulic System

3rd function oil return line via filter

Leakage line direct to hydraulic tank

BIO degradable hydraulic oil

4th hydraulic circuit switched from 3rd function

Instrumentation & controls

Boom Suspension System

Safety

Safety brace

Rotating beacon (magnetic)

Safety valves on lift and tilt cylinders (hose rupture valves)

Audible reverse alarm 92dB (white noise)

Cab, Interior

Programmable cab heater

DAB Radio with Bluetooth/USB and AUX connection

Air suspended and heated operator's seat

Heated rear view mirrors

Additional document box

Working Equipment

Hydraulic Z-Attachment bracket

Carriage Body

Headlight protection

Worklight protection

Rearlight protection

Wheel/Tires

335/80R18

340/80R18

405/70R18

365/70R18

Other

Special colour painting

Slow Moving Vehicule (SMV) warning triangle

Preparation for license plate front and/or rear

Attachments

Forks with mechanical tines movements

Light Material bucket

Side-Tip bucket

Material Handling Arm

Multi-Purpose bucket

Grading bucket

General Purpose bucket

Custom-Built Attachments



